

# METHANE STORAGE IN ACTIVATED CARBONS AND ACTIVATED CARBON FIBRES

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## ABSTRACT

Methane is a fuel much cleaner than coal or petroleum derivatives. However it has a transport problem since it is very difficult to liquefy. The Department of Inorganic Chemistry of the University of Alicante has developed technology and process to store methane in activated carbons with high adsorption capacity. For this purpose, very microporous materials are prepared reaching a high uptake in methane adsorption, a high reversibility, and a high packing density.



## TECHNICAL DESCRIPTION

Natural gas adsorbed on microporous carbons at 4 MPa and 298 K is a promising alternative to compressed natural gas (20 MPa and 298 K) as a clean vehicular fuel for bulk transportation. For this purpose, a suitable development of the adsorbent is necessary to maximise methane uptake per storage volume. Among the available adsorbents, activated carbons exhibit the largest adsorptive capacity. The larger their surface area, the higher is their methane uptake.

However, because methane storage (at room temperature and pressures up to 4 MPa) is exclusively restricted to the micropore volume, activated carbons with meso and macropore volumes have to be avoided. Thus, the properties of an activated carbon adequate for methane storage can be summarised as:

- A high adsorption capacity
- A high packing density
- High adsorption/desorption rates
- A ratio between the amount desorbed at 0.1 MPa and the amount adsorbed at 4 MPa, as close as possible to one.

For several years, the Department of Inorganic Chemistry of the University of Alicante has studied the development and applications of activated carbon fibres derived from petroleum or coal tar pitch and the preparation of activated carbons from different precursors. The Department has the expertise on the preparation of carbon fibres, activation, characterisation and development of applications of activated carbon fibres and activated carbons. It has also analysed the methane adsorption process in activated carbons (AC) and activated carbon fibres (ACF), obtained by CO<sub>2</sub> or steam activation and by chemical activation, and the packing densities of these materials.

Concerning the preparation of activated carbons, selected precursor materials and processing techniques, including monolithic forms of activated carbons, have also been investigated to improve the volumetric adsorptive capacity for methane storage.

Activated carbon fibres (ACF) have been very little applied to methane storage in spite of being promising materials for this purpose. In fact, the characterisation that can, at a first glance, make these materials interesting is their porous texture. ACF can be essentially microporous materials with low mesoporosity and absence of macroporosity if they are properly prepared. This would lead to a high packing density and an important volumetric capacity for methane storage.

Due to the essentially microporous character of the activated carbon fibres, these materials are more suitable for methane storage than super-activated carbon for two reasons:

- The first one is that they mainly contain microporosity, that is the only range of porosity useful for methane storage.
- The second reason is the large packing density that can be reached (of about 0.7 g/ml for a sample activated up to 73 % burn-off which has a BET surface area close to 2400 m<sup>2</sup>/g).

Additionally, highly microporous activated carbons have been prepared, in powder or monolithic shape, by chemical activation of anthracites. The resulting activated carbons have a very homogeneous microporosity and BET surface areas above 3000 m<sup>2</sup>/g.

The microporous materials developed have been tested for methane storage. Samples with methane storage capacities close 163 V/V and deliveries near to 143 V/V have been developed. This delivery corresponds to an energy density of 0.18 compared with gasoline. This delivery of 143 V/V is appropriate for a commercial application of the activated carbon.

#### ADVANTAGES AND INNOVATIVE ASPECTS

This technology is able to prepare adsorbent materials with high packing density and methane delivery

#### CURRENT STATE OF DEVELOPMENT

Material preparation technology is available for demonstration.

#### MARKET APPLICATIONS

Natural gas adsorbed on microporous carbons is a promising alternative to compressed natural gas as a clean vehicular fuel for bulk transportation and storage.

#### COLLABORATION SOUGHT

The partners sought are industries with interest in this technology. The Department of Inorganic Chemistry is interested in transferring its knowledge and know-how of preparation of high density and high surface area activated carbon fibres useful for methane storage.

#### RESEARCH GROUP PROFILE

University of Alicante - Carbon and Environmental Group

##### History

The University of Alicante was created in 1979 and has rapidly established itself in Spain as a prestigious university, particularly in the teaching and research of science. The Carbon and Environmental Group involved in this research, belongs to the Department of Inorganic Chemistry in the Faculty of Sciences.

##### Personnel

The group was established in 1983 when Prof. Ángel Linares-Solano joined the University of Alicante. Currently, it comprises five other members of the Faculty, Prof. Concepción Salinas-Martínez de Lecea, Prof. Diego Cazorla-Amorós, Prof. M.J. Illán-Gómez, Prof. M.C. Román-Martínez and Prof. J. Alcañiz-Monge, five Assistant Professors and about 10-15 PhD students.

##### Research fields

The main research fields of the group are: activated carbon preparation and characterisation, carbon fibre preparation, gas adsorption, gas-solid reactions, heterogeneous catalysis, pollution abatement, gas separation and gas storage.

##### Experience

The experience of the group in research since 1990 can be summarised as follows: 166 publications in journals and 211 communications in conferences and presentation of 5 patents. Participation in 69 projects (with financial support from the Spanish government, EC and private industries) and responsible for 12 Ph. D. Thesis and 7 Master Thesis. Regarding the EC funding, our group has participated in 6 projects (6 ECSC, 1 BRITE), being the co-ordinator of three of them.

#### MARKET APPLICATION (2)

